

Date: Tuesday, 5/1/2007 3:17:33 PM
 User: Kim Johnston

Process Sheet

SPLIT

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: GROMET		
Job Number	32127 -2		Part Number	: D36191		
Estimate Number	12819		Drawing Number	: D3619 REV A		
P.O. Number	N/A		Project Number	: N/A		
This Issue	5/1/2007 S.O. No.: N/A		Drawing Revision	: A		
Prsht Rev.	NC		Material	: N/A		
First Issue	N/A		Due Date	: 5/8/2007		
Previous Run	N/A		Qty:	1	200	Um: Each
Written By						
Checked & Approved By	<u>JLM</u> 07.05.01					
Comment	Est Rev X New Issue 07-04-09 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	9610K17	GROMMET
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s) GROMMET	
2.0	PG	PURCHASING
	Comment: Issue P/O: <u>3678</u> Purchase Part Number: 9610K17 Supplier: MC MASTER CARR Certificate of conformity is required	<u>C 207/05/02</u>
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached	<u>Pack 207/05/09</u>
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	<u>205.10</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	<u>205.11</u>



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROMET

Job Number: 32127

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1505105/14

Job Completion



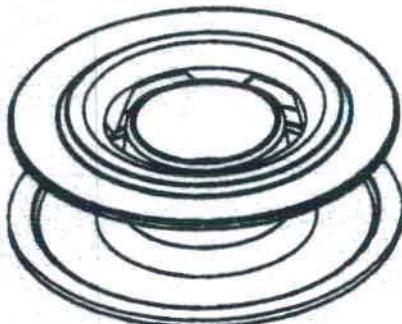
1505105/14



DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3619	REV. A	SHEET 1 OF 1
DATE 07.03.26		TITLE GROMMET	SCALE NTS	
REV A	DATE 07.03.26	DESCRIPTION NEW ISSUE		

SPECIFICATION CONTROL DRAWING



RELEASED
07 04 02

D3619-X GROMMET,
WHERE X REPRESENTS THE GROMMET TRADE SIZE

DART P/N	TRADE SIZE	DESCRIPTION	HOLE SIZE	MAX. MTL. THICKNESS	MCMASTER CARR P/N
D3619-0	0	BRASS GROMMET W/ TEETH	1/4	0.110	9610K16
D3619-1	1	BRASS GROMMET W/ TEETH	9/32	0.120	9610K17
D3619-2	2	BRASS GROMMET W/ TEETH	3/8	0.150	9610K18
D3619-3	3	BRASS GROMMET W/ TEETH	7/16	0.230	9610K19
D3619-4	4	BRASS GROMMET W/ TEETH	1/2	0.300	9610K21

NOTES:

- 1) PURCHASE INFO: MCMASTER-CARR P/N'S INCLUDE THE FOLLOWING:
48 GROMMETS FOR SIZE 0 & 1,
24 GROMMETS FOR SIZE 2, 3 & 4,
D3619-XT1 HOLE PUNCH,
D3619-XT2 STRIKER BLOCK,
D3619-XT3 PUNCH AND
D3619-XT4 DIE

- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32127



DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON

K6A 1

YOUR PURCHASE
ORDER NUMBER

P000003678

Today's Date: 05/07/07

MCMASIER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202
IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1
MCM NUMBER
4000264-11

CALLER) CHARDEL

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
2- 41-02 03-22	9610 K17	1 EA	MILITARY SPECIFICATION BRASS GROMMET KIT WITH TEETH, TRADE SIZE 1,48 GROMMETS, 9/32" HOLE SZ 1 BIN	1	1 EA	1

507

